

:: EPOXY UNIVERSAL FILLER GREY A+B

Description:

Is a 2 component epoxy finishing putty for filling unevennesses and holes in polyester, epoxy or wood for both above and below the waterline of the boat.

Application:

For smoothing out on e.g. boat or moulded parts. Shrink-free and well sandable, fast curing finishing putty. Has excellent adhesion to wood, metal, GRP, aluminium, PU foam and other synthetic surfaces.

Data on delivery:

	<u>A-comp.</u>	<u>B-comp.</u>
Color:	white	grey
Viscosity:	40000 mPas	40000 mPas
Mass density:	approx. 1,65 gr/cm ³	approx. 1,55 gr/cm ³
Shelf life:	24 months in closed container	24 months in closed container
Consistency:	paste/thixotrope	paste/thixotrope

Technical data: (A + B)

Consumption:	3.2 kg at a layer thickness of 200 microns
Shore:	Not applicable

Processing:

Mix the two components in a 2/1 volume ratio or a 100:44 weight ratio. Potlife: Approx. 40 min. at 20°C and a min. temp. of 10°C. Dry after 15 hours at 20°C and fully cured after 7 days. Apply with a spatula on a dust- and rust free underground as dry as possible, in a maximum layer thickness of 10 mm. Each additional layer may be 10% thicker than the underlying layer. Processing temperature: 15-20°C. Can best be sanded afterwards with P80-P120 for general bonding and with P120-P240 for fine finishing. Use Lightprimer for further finishing. Caution: do not add more hardener than indicated.

Safety:

Always provide appropriate protective clothing and gloves. Avoid prolonged skin contact. Cleaning agent for tools: cleaner M (environmentally friendly substitute for acetone).